

INVESTIGATION REPORT FOR DELAMINATION OF 516513000 LIGHT 2 MB AMERICA

DIRECT CAUSE METHOD (MATERIALS)

W1: Delamination occurred on the upper flap on the glue tab portion.

W2: But there was an application of glue on the panels.

- > Glue viscosity was 1.9dPa (Standard: 1.8 - 2.5)
- > Glue app was 4mm
- > Mixing of glue: 5mins(powder w/ water),
1min(sodium flakes w/ water) and another 5mins of mixing
- > Conveyor speed was 8 / 70pcs/min
- > There was enough glue in the container



PRODUCTION ACTION PLAN

Immediate Action:

For monitoring of next running for verification.

Prepared by:

PRODUCTION IE

Reviewed by:

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